

SOUTH PRODUCTION NOTES

Aug 25, 2015
7-3 Shift notes

BASF EMPLOYEES
271 Last Recordable
203 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

Down. Need to clean out the line that goes to the F-1 scrubber. We also need to check that the automated valve is switching from the F-1 to the dust collector when dropping powder. No activity midnight shift

#1 RC / AI 3952:

Continue as we have material available. Cleaned out side door on feed end and under drum (dust/fines discharge). Keep an eye on this and clean it out each shift. Will need to stop when engineer advises (Trimer must be available for first west pfadler batch of 4601). Feed off middle midnight shift. North end seal on mixer needs repaired (work order submitted).

#2 MED line / Cu 0860:

On hold.

#2 RC/ Cu 0860:

Started the feed at 5am on Tuesday morning. Keep calciner lit and lined up to the F1.

#3 MED line /Clean D 0715 next:

Per John Bodmann's instructions, cleaned and vacuumed the mixer and flushed the dryer. Will be running sand through the P&S spiral, then should be ready to start D 0715 batches sometime on Tuesday.

#3 RC / Clean for D 0715:

Calciner was flushed with two drums of AL oxide over the weekend. Set up screener (if not already done) for D 0715

#4 RC / D-0222 next

Need to inspect inside of calciner for chunks, then we can put the calciner back together. Pulling syntron late on 2nd shift for inspection. Ring of Chrome is still intact. Tried to use a scraper to get it out and couldn't break it loose. UPDATE: Was advised on midnight shift to assemble screener using 3 mesh for

oversize...working on that but CRT may have used 4 mesh. Will correct on day shift. Also, need to install syntron and discharge table.

#5 RC / Catoxid:

Roto-lock under feed screw had chain repaired. Still needed: inspect feed end of calciner, quick flush of discharge end pot, discharge through vac-u-max, and reconnect all lines.

#6 RC & Dryer / D 1756

Started up midway through 2nd shift going to CTO. Looked at discharge from Sly checked ok and CTO checked ok.

Kicked out. Got it to relight and bring it back up to temps. Continue on until out of feed middle midnight shift. Will need buggies lifted, pfaudler/hopper emptied and buggies moved back to HC-11 2nd floor to feed.

West Pfaudler / 4601

Solution made afternoon shift and carbon loaded into pfaudler. Had to stop midnight shift due to trimer chem tank pump not working and faulty pressure gauge on pfaudler lid. Work orders written for both.

East Pfaudler/ D 1756:

Should be able to restart day shift.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / D-0222.

Belt cleaned, hold.

PK Blender: Catoxid

Catoxid batches started. We will need to put the cardboard around the bags off of the PK before moving them.

Abbe Blender: D 5206 is next

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Need to install a new HF Pump soon. WOW

Tower 3 / E 474:

Unloaded, down until next E 474 load arrives from Erie. May be several days.

Tower 6 / Cu 0860:

Running. Should go through late day shift Tuesday.

North Screener / Cu 0860:

Screener scale was repaired late on day shift Friday. Continue on.

South Screener / E 474:

Screener changeover completed on second shift. Hold until we get a valve installed on alcohol line, and DI hoses installed.

#2662 (west) Pill Machine / AI-3915:

Continue.

#2664 (east) Pill Machine / AI-3915:

Running, continue

TK #2 / V 2010:

Done.

TK #4 / 2508 next:

Continue loading and unloading. New filters were brought over to the Bi-mill late on day shift. Will need to see if we can get them installed and see if we can get good suction, then start up the mill.

Harrop Kiln / AI 3920:

Loading and Unloading.

Building 27 Belt Filter / 5020:

Continue as we have manpower.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) Horne Tableting/Harrop Kiln
- 3) West Pfaudler
- 4) South Precip/Dry
- 5) #4 Tunnel Kiln/Ross Mixer
- 6) #2 RC North
- 7) #4 Calciner
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) #5 Calciner
- 11) #1 MED/#1RC
- 12) Reduction Towers